



# FLEXBOND

## BONDING ADHESIVE

Clean up: Clean up with McGuire Seam Cleaner

Shelf Life: Two years from the date of manufacture.

**CAUTION:** Avoid prolonged contact with skin or fumes. If irritation occurs seek medical attention. Keep out of reach of children. Read SDS prior to use.

### FLEXBOND BONDING ADHESIVE SPECIFICATION

|                   |             |           |
|-------------------|-------------|-----------|
| Viscosity         | ASTM D 2196 | 1,000 cps |
| Solids by Weight  | ASTM D 1644 | 60%       |
| Solids by Volume  | ASTM D 2697 | 58 %      |
| Weight Per Gallon | ASTM D 1147 | 8.6 lbs.  |
| Flash Point       | ASTM D 56   | NA        |
| VOC               | EPA 24      | 0 g/l     |

Container Sizes: 1, 5, 55, 275 gallon

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### PRODUCT DESCRIPTION

McGuire FlexBond Bonding Adhesive is a water based contact adhesive for securing EPDM, TPO, PVC and other single-ply membranes to wood, metal, concrete and any type of roofing insulation. Fast drying with aggressive tack, McGuire bonding adhesive bonds instantly without the risk of fire associated with flammable solvent based adhesives. VOC compliant in all of North America.

McGuire FlexBond Bonding Adhesive is manufactured from strong, elastic, low tg polymer resin and special additives in a water vehicle. McGuire Bonding Adhesive exhibits permanent surface tack.

### APPLICATION

The surface must be clean and dry. Temperature must be a minimum of 40°F with humidity of less than 90% for proper curing. Apply Adhesive at the rate of one gallon per 100 square feet to the underside of the membrane and at the same rate to the roof deck or insulation. Porous surfaces will require more adhesive. Higher application rates will extend the adhesive's cure time. The adhesive should be applied with a 1/2 inch nap roller or suitable spray equipment. Allow the adhesive to dry completely. The color of the adhesive will change from white to clear when the adhesive is fully dry. Bonding Adhesive may also be used to bond various types of roofing insulation together in tapered systems or to the roof deck.

When the adhesive is dry the membrane should be mated to the roof deck or insulation in such a way as to not create wrinkles or voids. When the membrane is laid flat it should be broomed to ensure that there is full contact of the adhesive films. Subsequent rolling with a weighted roller will ensure full contact. This product is a field adhesive only. Not recommended as a lap adhesive.

For a wet lay-in application or when installing fleece backed membranes, apply the adhesive to the roof deck only at the rate of 2 gallons per 100 sq. ft. (at minimum). Immediately roll the membrane into the adhesive. Weighting of the membrane is required for a period of 24 hours or until the adhesive has fully cured to prevent wind uplift of the membrane. This method may also be used with conventional TPO Membranes. Set time will be longer than the contact method.