



# FLEXBOND

## FLEXBOND SPECIFICATION

## TPO PRIMER

Viscosity	ASTM D 2196	50 cps
Solids by Weight	ASTM D 1644	2%
Solids by Volume	ASTM D 2697	2%
Weight Per Gallon	ASTM D 1147	10 lbs.
Flash Point	ASTM D 56	105°F / 41°C
VOC	EPA 24	< 100 g/l

### PRODUCT DESCRIPTION

McGuire FlexBond TPO Primer is an adhesion promoter intended to aid adhesion of 100% silicone and saline-terminated polyurethane coatings and sealants to new and aged TPO roofing membranes.

This product is manufactured from a fast evaporating solvent carrier and adhesive resins. A blue pigment is added to the standard product so that the applicator can better gauge application rates.

### APPLICATION

All surfaces must be clean and completely dry. Apply FlexBond with a short nap roller or brush at the rate of one gallon per 800-1000 sq. ft. Applications should be as thin as possible. Allow one to two hours before applying coatings or sealants.

The preceding directions are basic guidelines only. Please read and understand the complete McGuire Guide Specification for this product for the intended application. The Guide Specification is available from [Sales@mcguireroofs.com](mailto:Sales@mcguireroofs.com)

Clean up: Clean up with McGuire Seam Cleaner.

Shelf Life: 2 years from the date of manufacture.

**WARNING! COMBUSTIBLE LIQUID AND VAPOR.** Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

Container Sizes: Quart (clear only), 1 & 5 gallon (blue only)

Colors: Blue and Clear

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